

In the Specification:

On page 3, after line 2, please add:

Brief Description of the Drawings

Fig. 1 shows a schematic view (A) depicting a state of friction stir welding, and a cross-sectional schematic view (B) of a star rod;

Fig. 2 is a schematic perspective view showing the cross section of a joint;

Fig. 3 is an SEM observation photograph of a joint in Example 1;

Fig. 4 is an SEM observation photograph of a joint in Example 1;

Fig. 5 is an SEM observation photograph of a joint in Example 1;

Fig. 6 is an SEM observation photograph of a weld zone in Comparative Example 1;

Fig. 7 is an observation photograph of a structure in a joint;

Fig. 8 is an observation photograph of a structure in a joint;

Fig. 9 is a schematic perspective view of a target material;

Fig. 10 is an observation photograph of an eroded part in Example 1;

Fig. 11 is an observation photograph of an eroded part in Comparative Example 1;

Fig. 12 is a schematic perspective view showing joining procedures; and

Fig. 13 is a schematic perspective view showing a moving direction of a star rod during joining.

In the paragraph commencing on page 22, line 20 and extending to page 23, line 12:
please delete:

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